

**PORTA-DOCK, INC.**

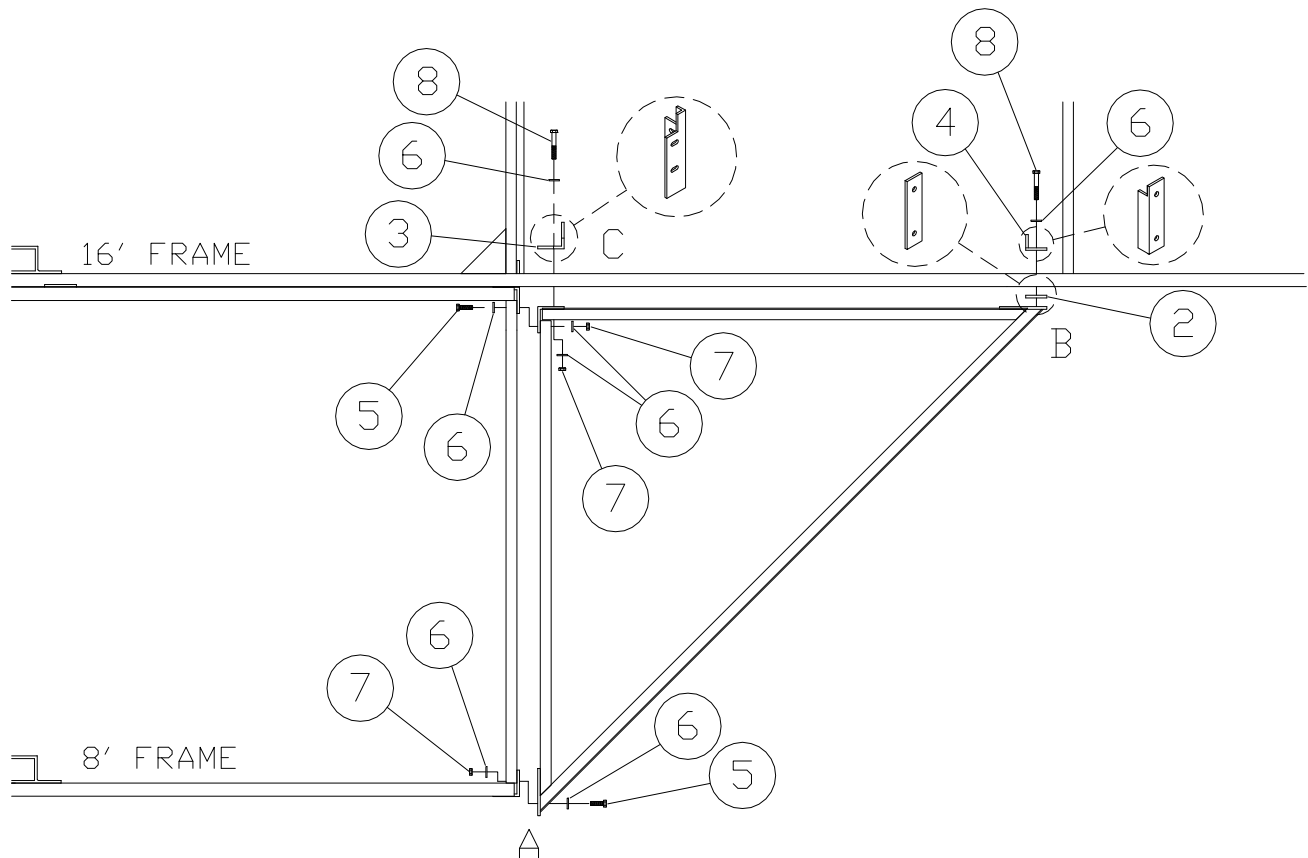
**WHEEL DOCK CORNERS**

**AP70(B) APD DS 4' RIGHT CORNER \* \* AP75(B) APD DS 4' LEFT CORNER**  
**CC8(B) APD DS 5' RIGHT CORNER \* \* CC9(B) APD DS 5' LEFT CORNER**

**Thank you for purchasing our product!**  
**Please read these instructions and follow them step by step.\***

**NOTE:** RUN FOAM TAPE ON TOP SIDE OF THE CORNER FRAME.

**STEP 1.** While holding the corner frame in position, at corner A bolt the corner frame to the 8' dock frame with 1/2" X 1 1/4" bolts, washers, and nuts (**Ref. # 5, 6, & 7**). At corner B slide the spacer plate (**Ref. # 2**) between the corner frame and the side of the dock, secure the corner to the dock as shown with the backer angle, 1/2" X 2 1/4" bolts, and washers (**Ref. # 4, 8, & 6**). At corner C bolt the angle on the corner to the angle on the 8' dock with 1/2" X 1 1/4" bolts, washers, and nuts (**Ref. # 5, 6, & 7**). Bolt the backer (**Ref. # 3**) to the other side of the angle on the corner with 1/2" X 2 1/4" bolts, washers, and nuts (**Ref. # 8, 6, & 7**).



**STEP 3.** Place the corner panel into the framework so that the planking is running in the same direction as the panels of the dock.

**AP70(B) APD DS 4' RIGHT CORNER \* \* AP75(B) APD DS 4' LEFT CORNER**  
**CC8(B) APD DS 5' RIGHT CORNER \* \* CC9(B) APD DS 5' LEFT CORNER**

<b>REF. #</b>	<b>PART#</b>	<b>DESCRIPTION</b>	<b>4' APD</b>	<b>5' APD</b>
2	50513	CORNER SPACER PLATE	1	1
3	50515	INSIDE CORNER BACKER ANGLE	1	1
4	50514	CORNER BACKER ANGLE	1	1
5	5126	1/2" X 1 1/4" BOLT	4	4
6	5069	7/16" WASHER	14	14
7	5058	1/2" NUT	6	6
8	5120	1/2" X 2 1/2" BOLT	4	4

**FRAMES**

M38	4' LEFT CORNER FRAME	1	-
M39	4' RIGHT CORNER FRAME	1	-
M56	5' LEFT CORNER FRAME	-	1
M57	5' RIGHT CORNER FRAME	-	1

**PANELS**

B84(B)	4' LEFT APD CORNER PANEL	1	-
B43(B)	4' RIGHT APD CORNER PANEL	1	-
CC3(B)	5' LEFT APD CORNER PANEL	-	1
CC2(B)	5' RIGHT APD CORNER PANEL	-	1