

PORTA-DOCK, INC.

WHEEL DOCK CORNERS

AP60 APD DS 4' RIGHT CORNER * * AP65 APD DS 4' LEFT CORNER
AW60 CPD DS 4' RIGHT CORNER * * AW65 CPD DS 4' LEFT CORNER

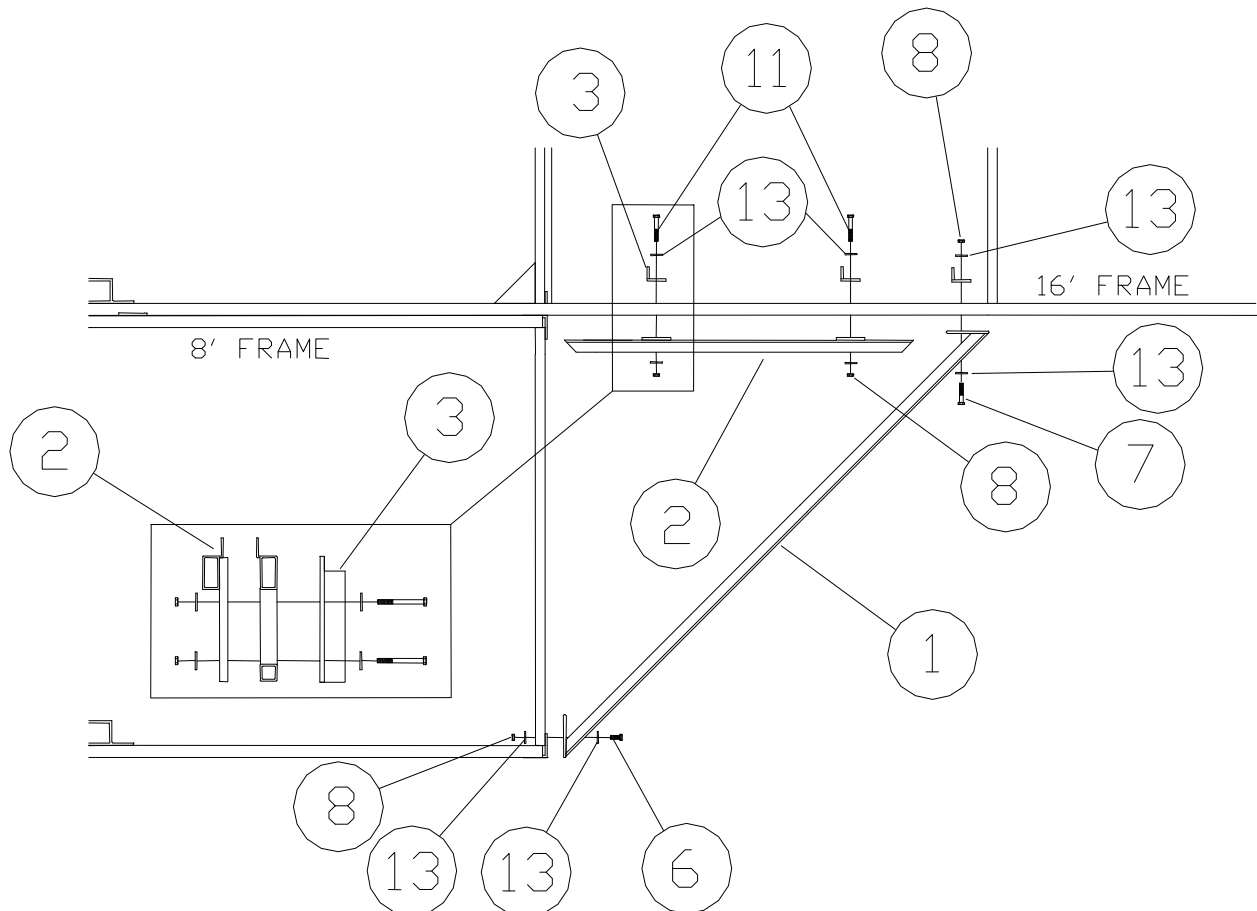
Thank you for purchasing our product!

Please read these instructions and follow them step by step.*

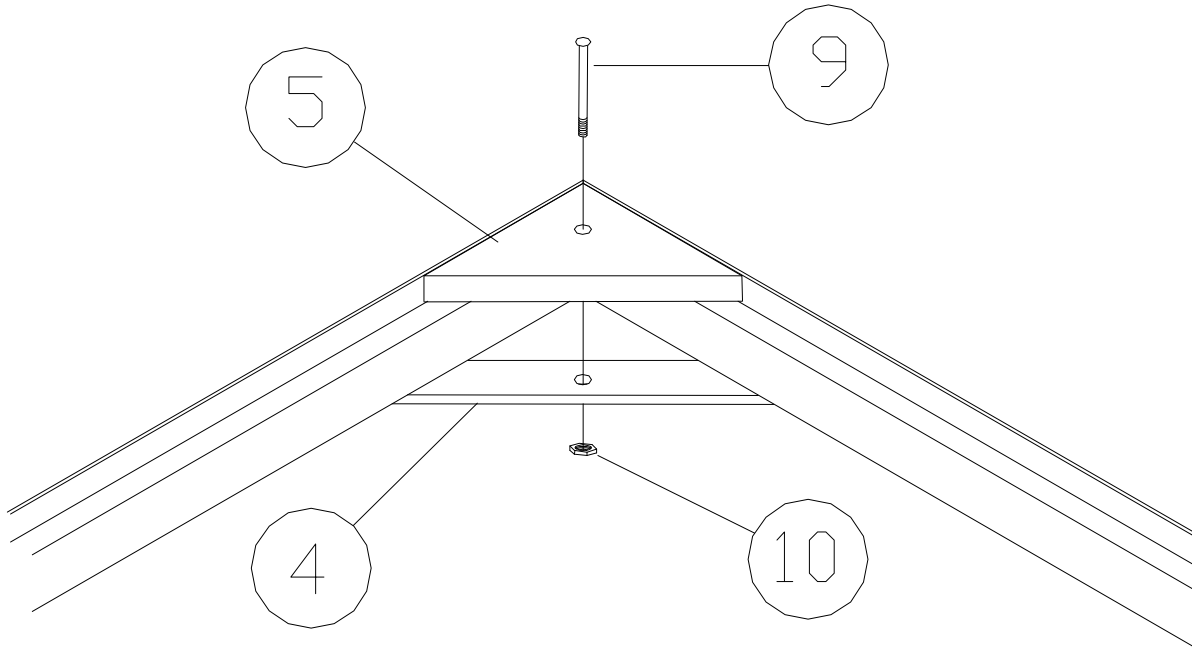
NOTE: APD CORNERS ONLY, RUN FOAM TAPE ON TOP SIDE OF FRAMES (**REF. # 1 & 2**)

STEP 1. Bolt the longer outside corner side frame (**REF. # 1**) to the end corner angle of the 8' L section using two ½" X 1" bolts, washers, and nuts (**REF. # 6, 13, & 8**). Clamp the other end to the side of the 16' dock section by placing the backer angle (**REF. # 3**) with the notch end up on the inside of the 16' dock section. Place the ½" of the corner side frame. Secure with washers and ½" nuts (**REF. # 8 & 13**). **NOTE:** X 2" bolts and washers, (**REF. # 7 & 13**) through the angle and the dockside and into the plate **Only Hand tighten all nuts at this time.**

STEP 2. Clamp the remaining inside corner side frame (**REF. # 2**) to the side of the 16' section midway between 8' section and the diagonal corner side. Secure with two backer angles (**REF. # 3**) and ½" X 2 ½" bolts, washers, and nuts (**REF. # 11,13, & 8**).



STEP 3. Place corner panel into the framework so that the planking is running in the same direction as the panels of the dock. **NOTE: If necessary, adjust outside corner frame to fit the panel evenly. TIGHTEN ALL FOUR BOLTS AT THIS TIME.** On CPD models bolt the small cedar corner board (**REF. # 5**) to the shore end of the corner, using a 1/4" X 4" carriage bolt, clamping flat, and nut (**REF. # 9, 4, & 10**).



AP60 APD DS RIGHT CORNER * * AP65 APD DS LEFT CORNER
AW60 CPD DS RIGHT CORNER * * AW65 CPD DS LEFT CORNER

REF. #	PART#	DESCRIPTION	CPD	APD
1	M71	OUTSIDE CORNER FRAME	1	1
2	M72	INSIDE CORNER FRAME	1	1
3	30803	BACKER ANGLE	3	3
4	30400	ALUMINUM FLAT	1	-
5	30500	CORNER BOARD	1	-
6	5123	1/2" X 1" BOLT	2	2
7	5125	1/2" X 2" BOLT	2	2
8	5058	1/2" NUT	8	8
9	5182	1/4" X 4" CARRIAGE BOLT	1	-
10	5055	1/4" NUT	1	-
11	5120	1/2" X 2 1/2"	4	4
12	4108	APD FOAM TAPE- 16' ROLL	-	1
	B43	4' X 4' ALUM RIGHT CORNER PANEL	-	1
	B84	4' X 4' ALUM LEFT CORNER PANEL	-	1
	B83	4' X 4' CEDAR RIGHT CORNER PANEL	1	-
	B82	4' X 4' CEDAR LEFT CORNER PANEL	1	-
13	5069	7/16" WASHER	16	16