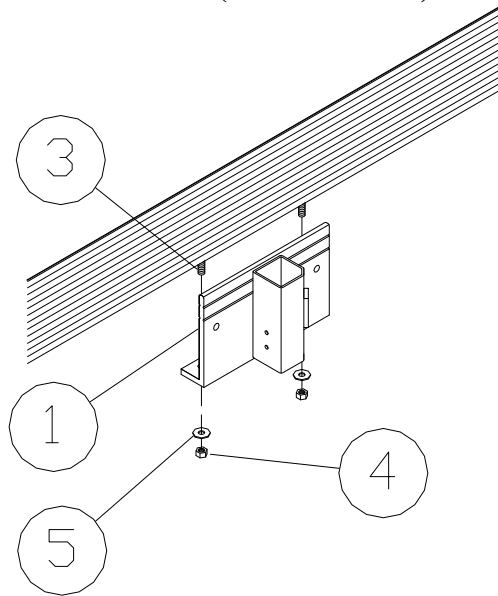


## MULTI DOCK CHAIR AND TABLE MOUNT

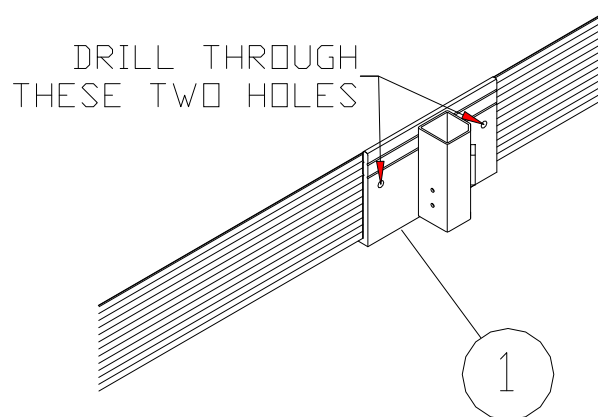
**Thank you for purchasing our product!**

**\*Please read these instructions and follow them step by step. \***

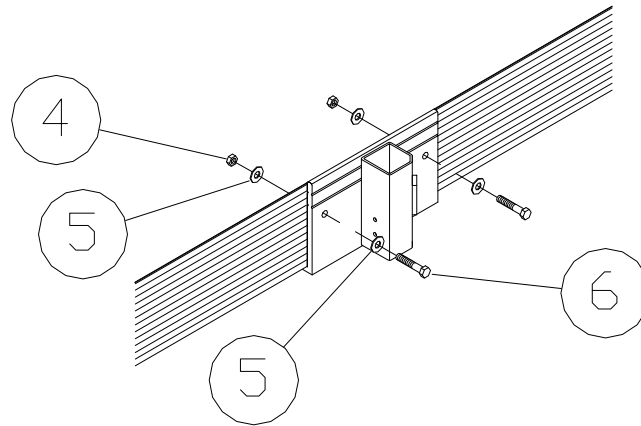
**STEP 1.** Determine where the chair will be mounted to the dock. **NOTE: To lessen the stress and wear on the dock, the chair should be mounted within a foot from the end of the dock or a frame cross member.** The chair mounting angle (**Ref. No. 1**) is bolted to the dock by sliding 3/8" X 1 carriage bolts (**Ref. No. 3**) into the track in the bottom of the dock, and securing the angle to them with 3/8" washers and nuts (**Ref. No. 5 & 4**).



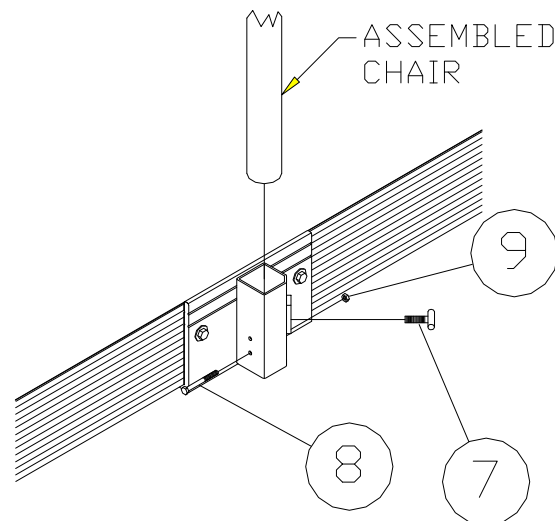
**STEP 2.** Drill through the dock with a 7/16" drill bit using the two holes in the chair mounting angle (**Ref. No. 1**) as shown below as a guide.



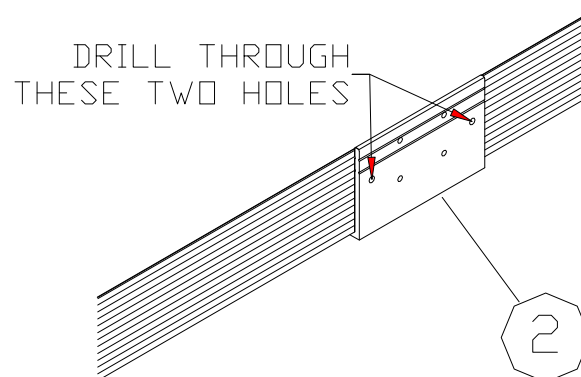
**Step 3.** Finish bolting the angle to the side of the dock with 3/8" X 2" bolts, washers, and nuts (**Ref. No. 6, 5, & 4**), through the holes that were drilled in step two.



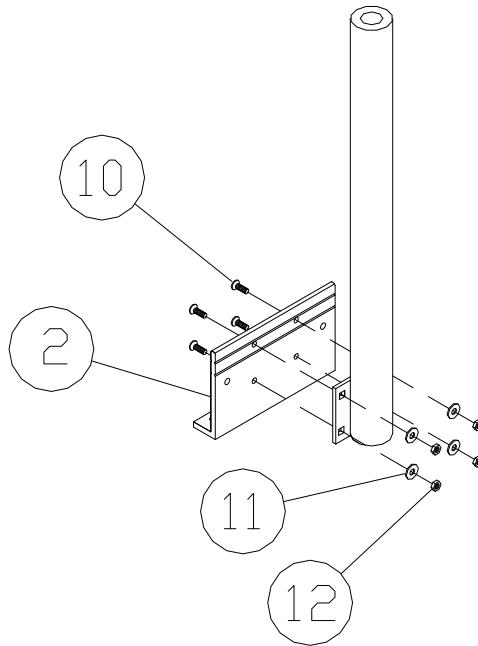
**STEP 4.** Place a 1/4" X bolt (**Ref. No. 8**) through either hole in the pocket (the chair will be 1" higher if the bolt is placed through the top hole) and secure with a 1/4" nut (**Ref. No. 9**). Place the upright tube of the assembled chair into the pocket so it is resting on the bolt, and tighten in place with a T-bolt (found in the other hardware package) (**Ref. No. 7**).



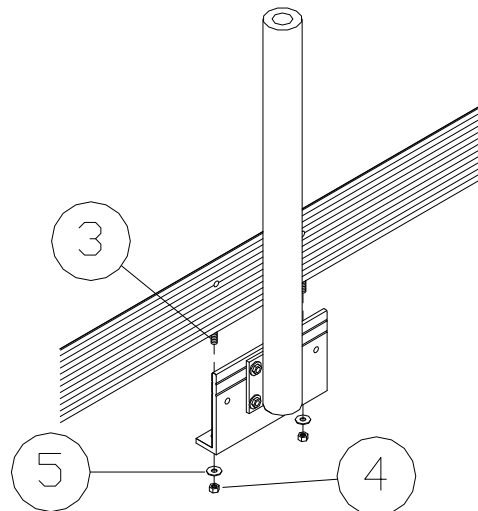
**STEP 5.** Determine where the table will be mounted to the dock. Temporarily clamp or bolt (see step 3) the mounting angle (**Ref. No. 2**) to the dock in this location, and drill through the dock with a 7/16" drill bit using the two holes in the angle as shown below as a guide. Remove the angle from the dock.



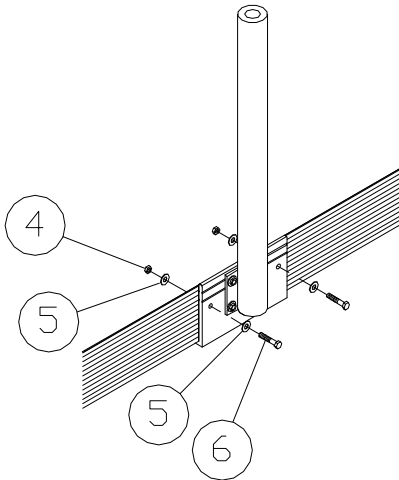
**STEP 6.** Bolt the angle (**Ref. No. 2**) to the table upright tube as shown using four 5/16" X 1" machine screws, washers, and nuts (**Ref. No. 10, 11, & 12**).



**STEP 7.** The table assembly is bolted to the dock by sliding 3/8" X 1 carriage bolts (**Ref. No. 3**) into the track in the bottom of the dock, and securing the angle to them with 3/8" washers and nuts (**Ref. No. 5 & 4**). **Make sure that the holes that you drilled in the dock in step one line up with the holes in the angle before tightening the nuts.**

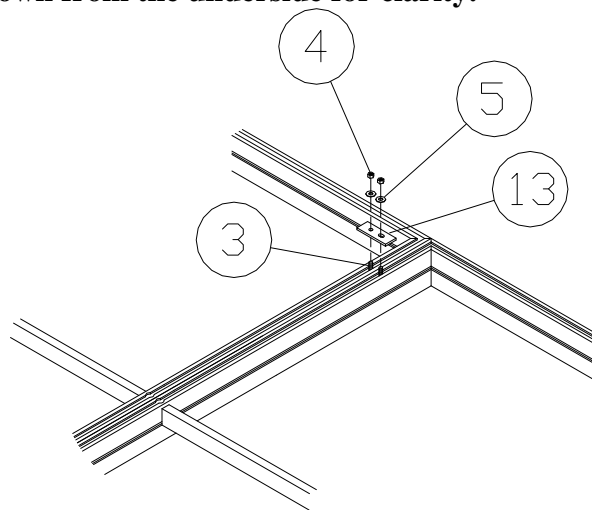


**Step 8.** Finish bolting the angle to the side of the dock with 3/8" X 2" bolts, washers, and nuts (**Ref. No. 6, 5, & 4**), through the holes that were drilled in step one.



**Step 9.** If you are using the chairs on an L-section without a truss the two dock sections must be bolted together on each end with a flat by sliding a 3/8" X 1 1/4" carriage bolt (**Ref. No. 3**) into the access hole in each dock and sliding them roughly six inches from the end of the dock. Place a center support flat over the two bolts and secure with 3/8" washers and nuts (**Ref. No. 5 & 4**).

**Note: the drawing is shown from the underside for clarity.**



REF. #	PART #	DESCRIPTION	QTY
1	D94	MULTI DOCK CHAIR MOUNT ANGLE	2
2	60004	MULTI DOCK TABLE MOUNT ANGLE	1
3	5193	3/8" X 1" CARRIAGE BOLT	10
4	5056	3/8" NUT	16
5	5070	3/8" WASHER	22
6	5083	3/8" X 2" BOLT	6
7		T-BOLT	2
8	5153	1/4" X 2 1/2" BOLT	6
9	5053	1/4" LOCKNUT	2
10	5254	5/16" X 1" MACHINE BOLT	4
11	5068	5/16" WASHER	4
12	5054	5/16" NUT	4
13	60190	MULTI DOCK CENTER SUPPORT FLAT	2