

PORTA-DOCK INC.

08G PONTOON GUIDE ON RAILS

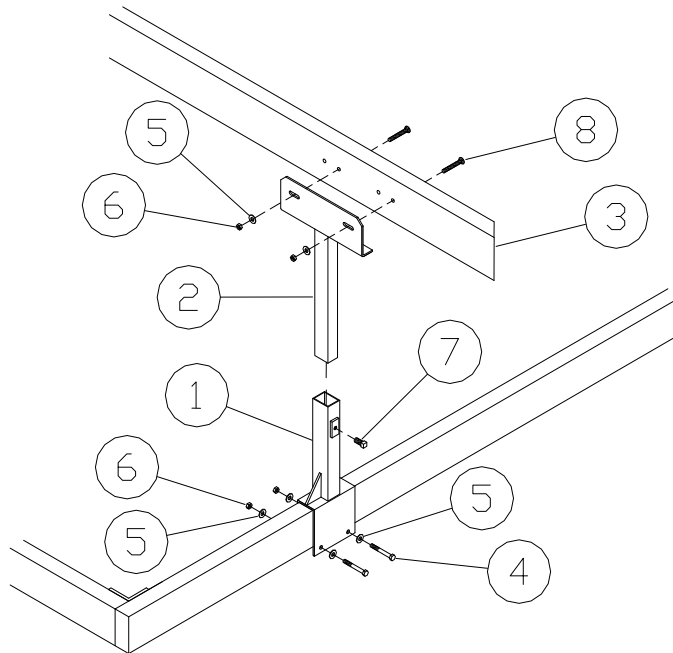
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Please read these instructions and follow them step by step.

Place the bottom leg brackets (**REF. NO. 1**) over the top bed cross tube so the gusset on the bracket is toward the outside of the lift. Bolt the bracket to the lift with 3/8" X 3" bolts, washers, and nuts (**REF. NO. 4, 5, & 6**), but leave loose at this time.

Place the top rail brackets (**REF. NO. 2**) into the leg tubes of the bottom brackets, making sure that the angle on the top of the bracket is toward the outside of the lift. Adjust the brackets to the desired height and hold them in place with 1/2" X 1" set screws (**REF. NO. 7**). Place the guide rail (**REF. NO. 3**) onto the lip of the top rail bracket. The end with the tapered angle should be toward the back of the lift and the carpet seam and holes toward the angle of the top bracket. Bolt the bunk rail to the angle bracket with 3/8" X 2 1/2" carriage bolts, washers, and nuts. (**REF. NO. 8, 5, & 6**). Make sure you tighten the nut until the head of the carriage bolt is below the surface of the carpeted rail. Adjust the rails to the position that you want them in and tighten all bolts, nuts, and set screws at this time.

Caution: Make sure that the mounting brackets for the guide on rails do not interfere with the movement of the lift's bed.



REF #	PART#	DESCRIPTION	QTY
1	38P	Bottom Leg Bracket	4
2	42D	Top Rail Bracket	4
3	44D	Guide Rail	2
4	5084	Bolt 3/8" X 3"	8
5	5070	Washer 3/8"	24
6	5056	Nut 3/8"	16
7	5174	Set Screw 1/2" X 1"	4
8	5195	Carriage Bolt 3/8" X 2 1/2"	8

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