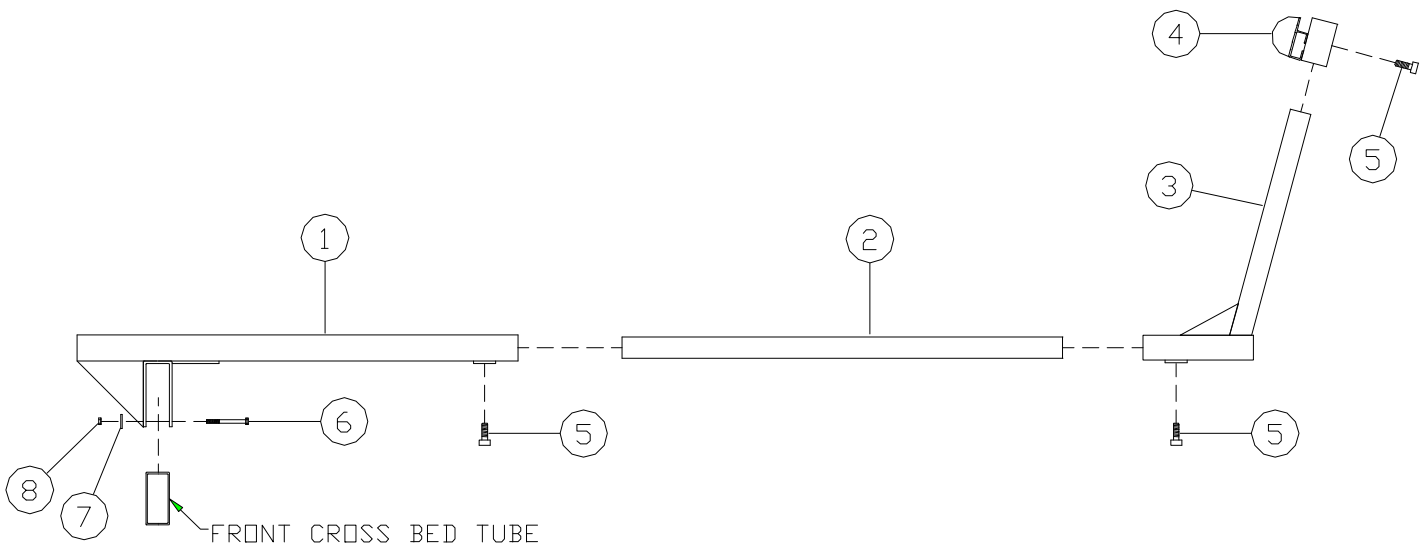


## 32C & 46C BOW STOP BRACKET ASSEMBLY

**Thank you for purchasing our product!**  
**\*Please read these instructions and follow them step by step.\***

**Step 1.** Place the bow stop bracket (**Ref. no. 1**) over the front cross tube of the bed centered between the bunks, secure in place with 3/8" x 3" bolts, 3/8" washers, and 3/8" nuts (**Ref. no. 6, 7, & 8**) for 32C or 1/2" x 3" bolts and 1/2" nuts (**Ref. no. 6 & 8**) for 46C. Slide the stop arm assembly (**Ref. no. 3**) onto the 7/16" x 1 15/16" x 72" tube (**Ref. no. 2**) and secure in place with a 1/2" x 1" set screw (**Ref. no. 5**). Slide the other end of the 72" tube into the bow stop bracket. Slide the bumper bracket (**Ref. no. 4**) onto the upright of the stop arm assembly with the bumper facing the lift. Adjust the tube and stop arm assembly to the desired location and secure with a 1/2" x 1" set screw (**Ref. no. 5**). Adjust the bumper to the desired height and secure with a 1/2" x 1" set screw (**Ref. no. 5**).

<u>REF. #</u>	<u>PART #</u>	<u>DESCRIPTION</u>	<u>32C QTY</u>	<u>46C QTY</u>
1	40C	BOW STOP BRACKET	1	-
	46H	BOW STOP BRACKET (5000)	-	1
2	1095	1 7/16" X 1 15/16" X 72" AL TB	1	1
3	31C	STOP ARM ASSEMBLY	1	1
4	33C	BUMPER ASSEMBLY	1	1
5	5174	1/2" X 1" SET SCREW	3	3
6	5084	3/8" X 3" BOLT	4	-
	5122	1/2" X 3" BOLT	-	2
7	5070	3/8" WASHER	4	-
8	5056	3/8" NUT	4	-
	5058	1/2" NUT	-	2



Porta-Dock, Inc.