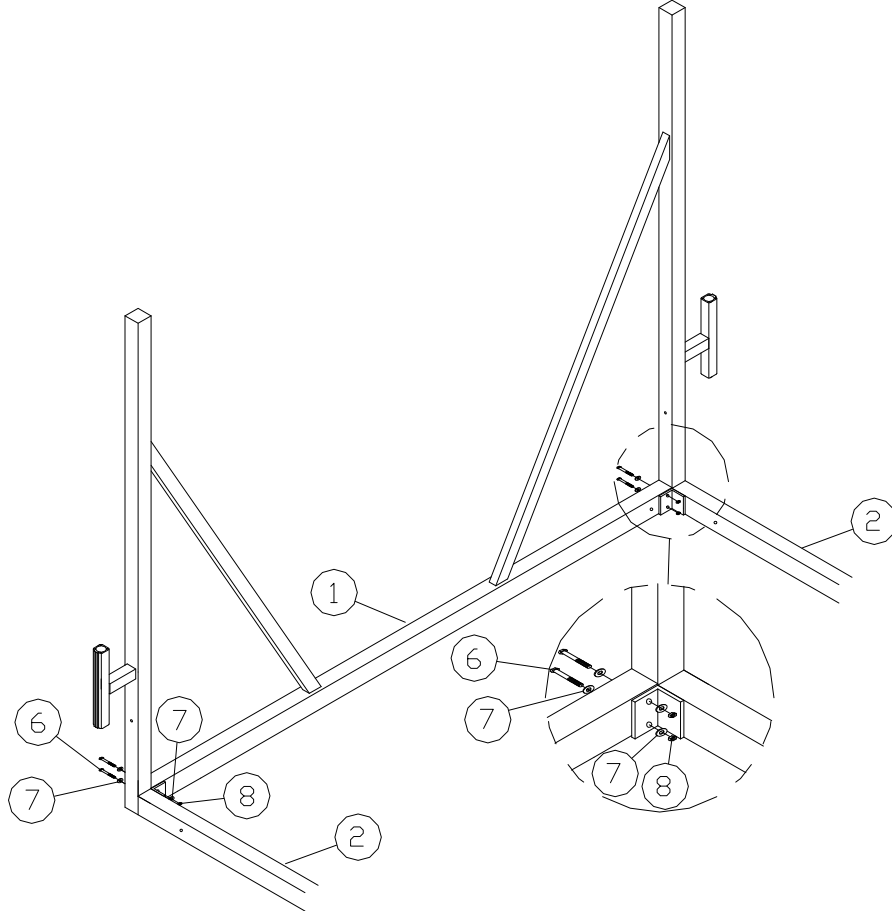


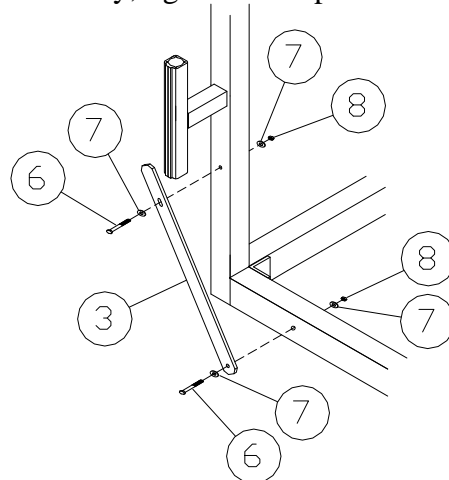
PORTA-DOCK, INC.

CAN01 FREE STANDING CANOPY FRAME

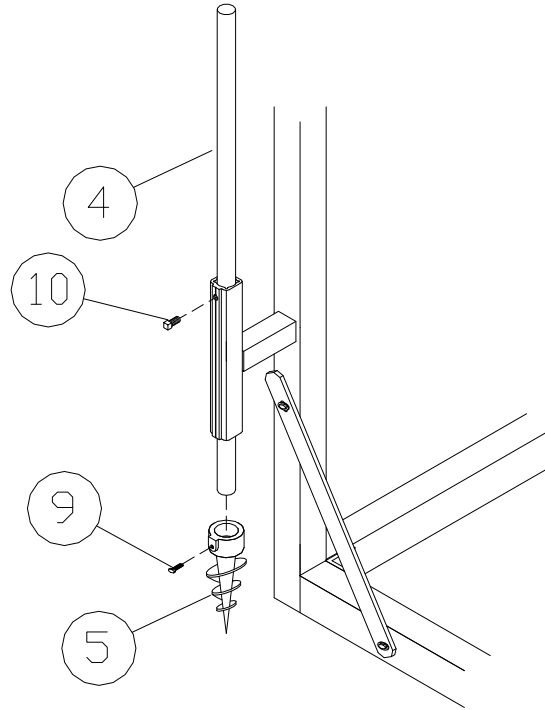
Step 1. Separate and group like parts and fasteners together. With one person balancing the side member (**Ref. No. 1**), bolt it to the bottom cross tubes (**Ref. No. 2**) as shown with 3/8" X 3 1/2" bolts, washers, and nuts. (**Ref. No. 6, 7, & 8**). Leave the nuts loose. Bolt the other side member to the cross tubes in the same manner as before. Square the frame and tighten all the bolts.



Step 2. Bolt the four diagonal braces (**Ref. No. 3**) to the four bottom corners of the lift with 3/8" X 3 1/2" bolts, washers, and nuts (**Ref. No. 6, 7, & 8**) tighten the bottom bolts. Check to see if the side upright tubes are parallel with each other. Adjust if necessary by pushing in or pulling out on the tube. When adjusted correctly, tighten the top bolts of braces.

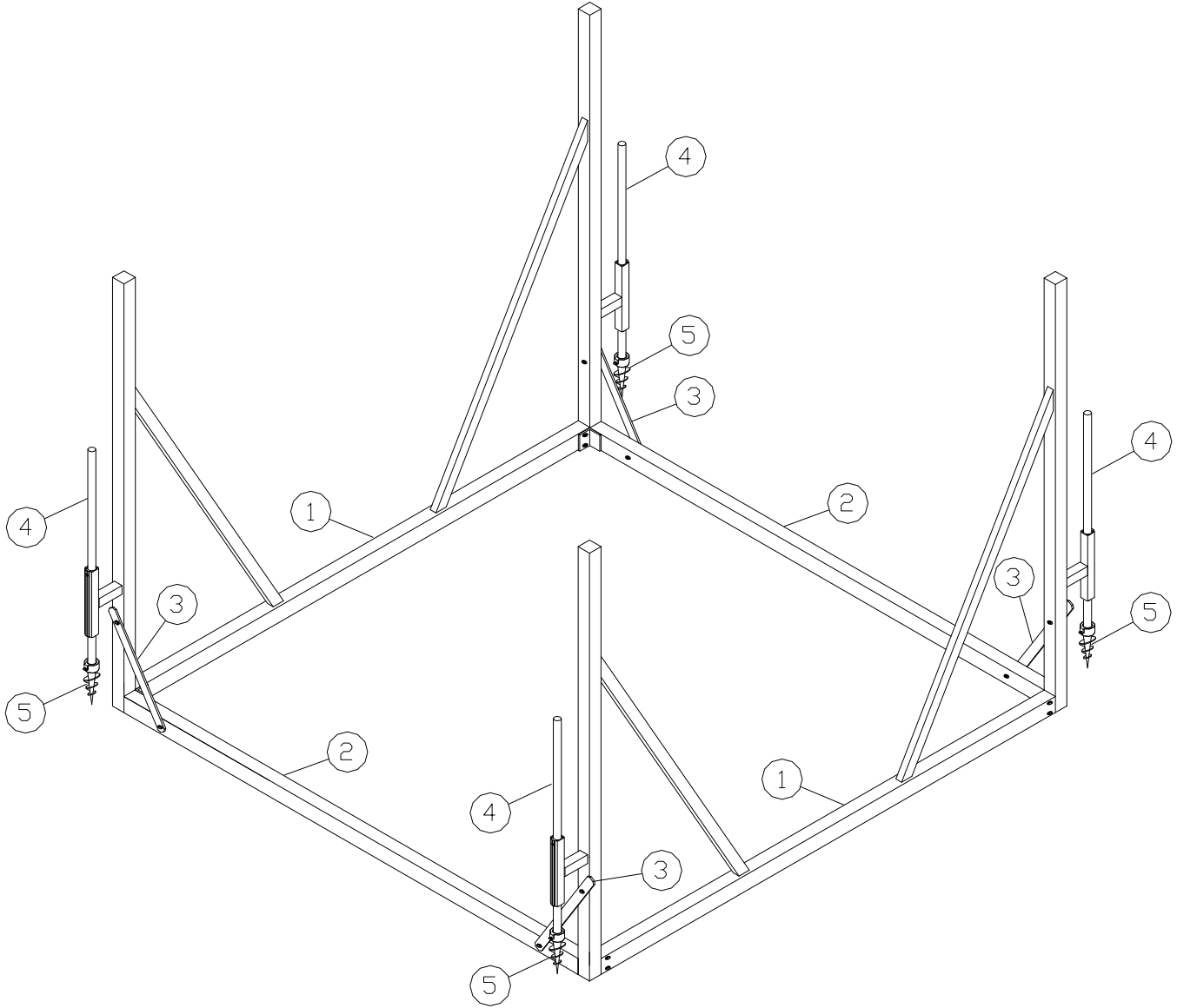


Step 3. Slide a post (**Ref. No. 4**) through the pocket at each corner of the assembled frame. Bolt an auger (**Ref. No. 5**) to each post with the supplied 3/8" X 1 1/2" bolt (**Ref. No. 5**). Screw the assembled auger and post a minimum of 24 inches into the firm ground of the lake bottom. After the posts are screwed into the ground secure them with 1/2" X 1" set screws (**Ref. No. 10**)



CAN01 FREE STANDING CANOPY FRAME

REF #	PART#	DESCRIPTION	QTY
1	40S	SIDE MEMBER	2
2	43S	CROSS TUBE	2
3	20030	BRACE FLAT	4
4	60082	POST 1 1/4" X 60"	4
5	4103	AUGER	4
6	5085	3/8" X 3 1/2" BOLT	16
7	5070	3/8" WASHER	32
8	5056	3/8" NUT	16
9		3/8" BOLT (SUPPLIED WITH AUGER)	4
10	5174	1/2" X 1" SET SCREW	4



Porta-Dock, Inc.