

PORTA-DOCK, INC.

F110 8' MULTI-DOCK TRUSS BAR (PAIR)

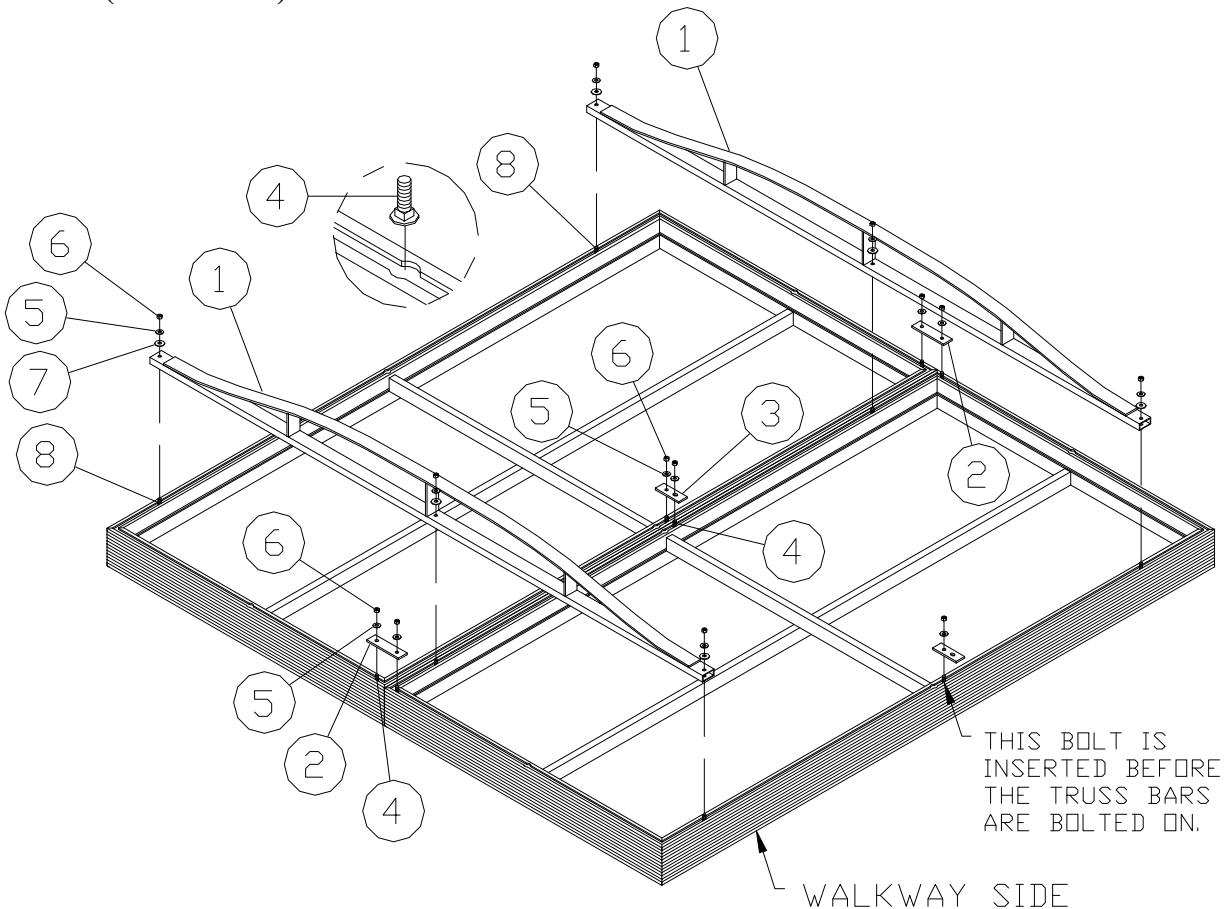
F113 9' MULTI-DOCK TRUSS BAR (PAIR)

F111 10' MULTI-DOCK TRUSS BAR (PAIR)

Thank you for purchasing our product!

Please read these instructions and follow them step by step.

Step 1. Lay the docks upside down and push tight to one another. Slide a carriage bolt into the bottom access hole in the center side of each dock and slide to the middle (these bolts will be used later in this step). Slide a carriage bolt into the bottom access hole on the side of the dock that will be connected to the main walkway and slide to the middle (this bolt will be used later in step 2). Lay the truss bars (**Ref. # 1**) in place approximately 24 inches from the end for 8' docks or 30 inches from the end for 12' docks. Slide the 2" carriage bolts (**Ref. # 8**) into the bottom access holes in the frame so they line up with the holes in the truss bar. Secure the truss bars to these bolts with 3/8" fender washers, 3/8" washers, and nuts (**Ref. # 7, 5, & 6**). Bolt the end support flats (**Ref. # 2**) centered on the dock assembly by sliding a 1" carriage bolt (**Ref. # 4**) into the bottom access hole in the end of each dock, and securing the end support flats to them with 3/8" washers and nuts (**Ref. # 5 & 6**). Bolt the center support flat (**Ref. # 3**) in the center of the dock with the two carriage bolts that were put in at the beginning of this step with 3/8" washers and nuts (**Ref. # 5 & 6**).



Step 2. Install the pockets and legs onto the outside of the section and flip the assembly over and bolt to the side of the walkway. Bolt the other center support flat in the center of the walkway and the L-section.

REF. #	PART #	DESCRIPTION	F110 QTY	F111 QTY	F113 QTY
1	F101	8' MULTI-DOCK TRUSS BAR	2	-	
	F103	9' MULTI-DOCK TRUSS BAR	-	-	2
	F102	10' MULTI-DOCK TRUSS BAR	-	2	-
2	60155	END SUPPORT FLAT	2	2	2
3	60190	CENTER SUPPORT FLAT	2	2	2
4	5193	3/8" X 1" CARRIAGE BOLT	6	6	6
5	5070	3/8" WASHER	12	12	14
6	5056	3/8" NUT	12	12	14
7	5067	3/8" FENDER WASHER	6	6	6
8	5131	3/8" X 2" CARRIAGE BOLT	6	6	6